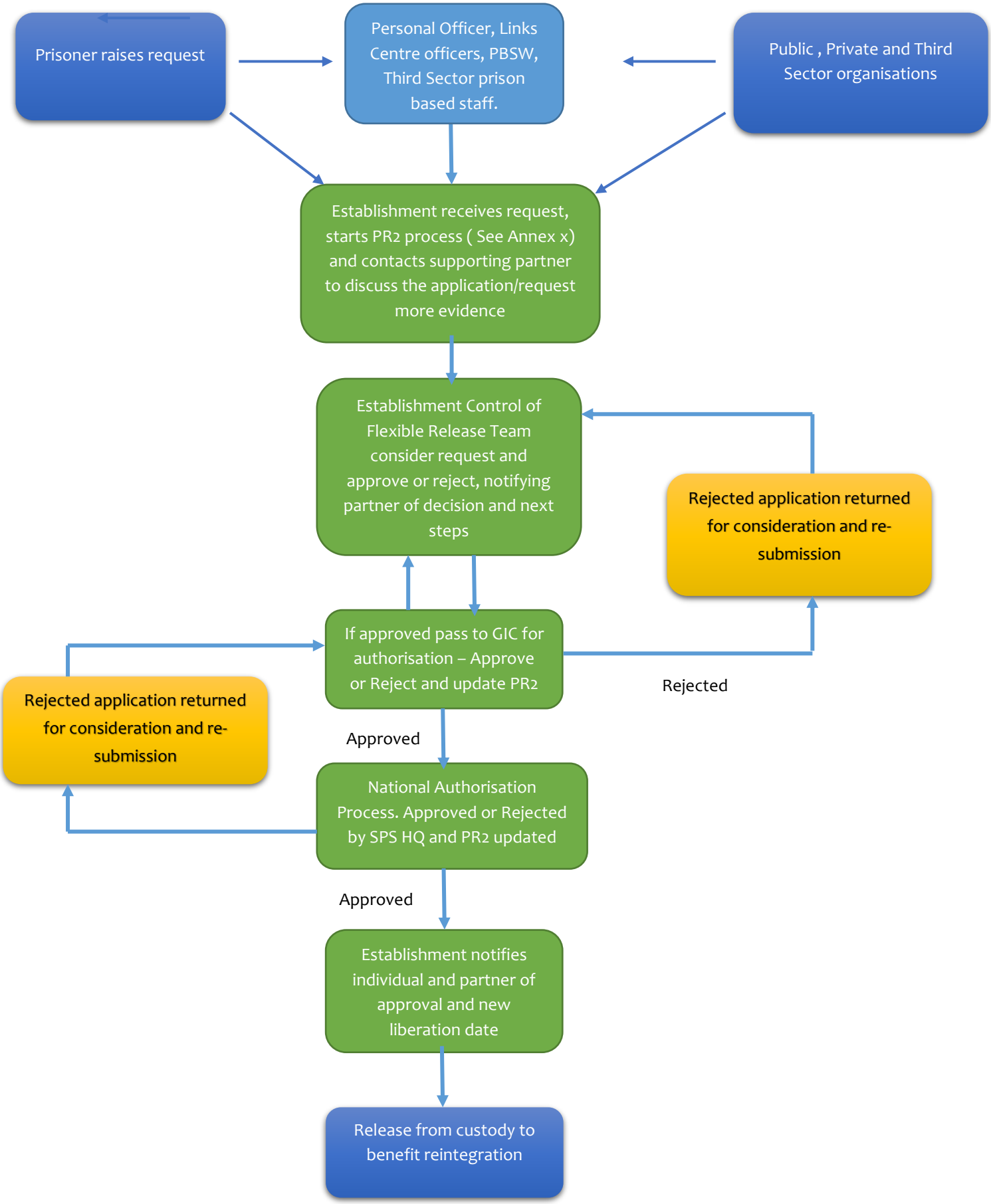CONTROL OF FLEXIBLE RELEASE PROCESS